

generated in the first underlying layer 42 on the substrate surface side and large positive polarization is not generated on the buffer layer 41 side as shown in FIG. 22. In the nitride semiconductor device according to the present embodiment shown in FIG. 19, degradation of the pinch-off characteristics can be prevented.

[0110] If the In composition ratio T in the first underlying layer 42 is at least approximately 0.52, the band gap is greater than the buffer layer 41 formed of the GaN film and the influence of carriers remaining in the buffer layer 41 can be prevented as shown in FIG. 25. In the nitride semiconductor device according to the present embodiment shown in FIG. 19, therefore, the pinch-off characteristics can be improved.

[0111] The degree of lattice mismatching to the buffer layer 41 formed of the GaN film and the band gap can be changed by changing the composition ratio (1-S) of Ga in the first underlying layer 42, as shown in FIG. 25. If the composition ratio of Ga is made large, the lattice mismatch to the buffer layer 41 formed of the GaN film (value of the abscissa axis shown in FIG. 25) becomes small and the first underlying layer 42 can be formed with a good film quality. If the Ga composition ratio is made small, the band gap difference from the buffer layer 41 can be made large and consequently the influence of carriers remaining in the buffer layer 41 can be excluded efficiently. If the In composition ratio T is thus in the range  $0.3 \leq T \leq 0.52$ , the Ga composition ratio can be freely changed according to characteristics required of the semiconductor device.

[0112] For raising the conduction band energy in the channel layer 44 and improving the pinch-off characteristics, it is necessary to generate negative polarization charges on the channel layer 44 side in the second underlying layer 43 as shown in FIG. 20. Since the In composition ratio Y in the second underlying layer 43 formed of an  $(\text{In}_Y\text{Al}_{1-Y})_X\text{Ga}_{1-X}\text{N}$  ( $0 < X \leq 1$ ,  $0 \leq Y < 1$ ) film is 0.3 or less, negative polarization charges can be generated on the channel layer 44 side in the second underlying layer 43 because of dependence of the polarization charge density upon the composition ratio shown in FIG. 22. Therefore, it becomes possible to form a nitride semiconductor device which is excellent in pinch-off characteristics. If at this time the first underlying layer 42 is formed of an  $(\text{In}_T\text{Al}_{1-T})_S\text{Ga}_{1-S}\text{N}$  ( $0 < S \leq 1$ ,  $0 < T \leq 1$ ) film, it is desirable that  $T > Y$ . In the same way as the first underlying layer 42, the Ga composition ratio can be freely changed according to characteristics required of the semiconductor device as shown in FIG. 26.

[0113] If the lattice constant in the second underlying layer 43 in a direction perpendicular to the stacking direction from that of the GaN film of the buffer layer 41, strain is caused so as to make the lattice constant the same as that of the buffer layer 41. If the buffer layer 41 is formed of the GaN film and a film having the same lattice constant as that of the GaN film is used as the second underlying layer 43, it becomes possible to form a high quality film in which strain is not caused and cracks and dislocation densities are few. The condition under which the second underlying layer 43 is in lattice matching to the buffer layer 41 is  $Y=0.17$ . Therefore, it becomes possible to form the layer structure with high quality by using an  $(\text{In}_{0.17}\text{Al}_{0.83})_X\text{Ga}_{1-X}\text{N}$  ( $0 < X \leq 1$ ) film as the second underlying layer 42. As a result, it becomes possible to form a nitride semiconductor device having few traps.

[0114] If the second underlying layer 43 is greater in band gap than the first underlying layer 42, a difference is caused in conduction band energy at the interface between the second underlying layer 43 and the first underlying layer 42 according to the difference in band gap as shown in FIG. 27. Therefore, carriers of the two-dimensional electron system can be formed at the interface between the second underlying layer 43 and the first underlying layer 42. In the nitride semiconductor device according to the present embodiment shown in FIG. 19, therefore, the pinch-off characteristics are degraded. It becomes possible to form a nitride semiconductor device in which residual carriers are few at the interface between the second underlying layer 43 and the first underlying layer 42 and the pinch-off characteristics are excellent by making the band gap in the second underlying layer 43 nearly the same as that in the first underlying layer 42 or making the band gap in the second underlying layer 43 smaller than that in the first underlying layer 42.

[0115] In the present embodiment, the GaN film is used as the channel layer 44 and the AlGa<sub>N</sub> film is used as the barrier layer 45. Alternatively, it is possible to use an  $\text{In}_P\text{Ga}_Q\text{N}$  film ( $0 < P < 1$ ,  $0 < Q < 1$ ) as the channel layer 44 and use an  $\text{In}_U\text{Al}_W\text{Ga}_V\text{N}$  film ( $0 \leq U < 1$ ,  $0 \leq V < 1$ ,  $0 < W \leq 1$ ,  $U+V+W=1$ ) as the barrier layer 45. In this case, it is desirable that the In composition ratio U of the barrier layer 45 is 0.3 or less so as to have no difference in lattice constant from the buffer layer 41 and the Al composition ratio W is in the range of 0.1 to 0.4.

(First and Second Modifications)

[0116] A nitride semiconductor device according to a first modification of the fourth embodiment is shown in FIG. 28, and a nitride semiconductor device according to a second modification of the fourth embodiment is shown in FIG. 29. The nitride semiconductor device according to the first modification shown in FIG. 28 differs from that according to the fourth embodiment shown in FIG. 19 in that a recess structure is formed by removing a part of the barrier layer 45 and a gate electrode 48 is formed in the recess structure. The nitride semiconductor device according to the second modification shown in FIG. 29 differs from that according to the fourth embodiment shown in FIG. 19 in that an insulation film 49 is formed on the barrier layer 45 and a field plate electrode 50 is formed on the insulation film 49. In the nitride semiconductor devices according to the first and second modifications as well, the effect of the favorable pinch-off characteristics is obtained if the first underlying layer 42 and the second underlying layer 43 are formed as described above. In the fourth embodiment and its modifications, therefore, the structure above the barrier layer 45 can be designed freely.

[0117] The foregoing description mainly concerns a transistor having three electrodes on the barrier layer 45. However, it is evident that similar effects can be obtained even for, for example, a diode having two electrodes on the barrier layer 45. For example, as shown in FIG. 31, the diode has a configuration obtained from that in the fourth embodiment shown in FIG. 19 by providing an anode electrode 56 and a cathode electrode 57 instead of the source electrode 46, the drain electrode 47 and the gate electrode 48.

#### Fifth Embodiment

[0118] A nitride semiconductor device according to a fifth embodiment of the present invention is shown in FIG. 30.